

1. Identification

Product identifier	Oatey Silver Lead Free and Safe-Flo® Solder
Other means of identification	
SDS number	1601E
Synonyms	Part Numbers: 22027, 23000, 23001, 23002, 29030, 29024, 29025, 53061, 53180, 53062, 53188, 53064, 53195, 50683, 50684, 50691, 50962, 53013, 53186
Recommended use	Joining Copper Pipes.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company Name	Oatey Co.
Address	4700 West 160th St. Cleveland, OH 44135
Telephone	216-267-7100
E-mail	info@oatey.com
Transport Emergency	Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)
Emergency First Aid	1-877-740-5015
Contact person	MSDS Coordinator

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Not classified.
Environmental hazards	Hazardous to the aquatic environment, acute Category 1 hazard
OSHA defined hazards	Not classified.
Label elements	



Signal word	Warning
Hazard statement	Very toxic to aquatic life.
Precautionary statement	
Prevention	Avoid release to the environment.
Response	Collect spillage.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	Heating above the melting point releases metallic oxides which may cause metal fume fever by inhalation. The symptoms are shivering, fever, malaise and muscular pain.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Tin	7440-31-5	60-100
Bismuth	7440-69-9	1-5
Copper	7440-50-8	1-5
Silver	7440-22-4	1-5

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Dry sand. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Stop the flow of material, if this is without risk. Collect spillage. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Avoid prolonged exposure. Avoid breathing dust/fume/gas/mist/vapors/spray. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Avoid release to the environment. Do not empty into drains.
Conditions for safe storage, including any incompatibilities	Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Copper (CAS 7440-50-8)	PEL	1 mg/m ³ 0.1 mg/m ³	Dust and mist. Fume.
Silver (CAS 7440-22-4)	PEL	0.01 mg/m ³	
Tin (CAS 7440-31-5)	PEL	2 mg/m ³	

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Silver (CAS 7440-22-4)	TWA	0.1 mg/m ³	Dust and fume.
Tin (CAS 7440-31-5)	TWA	2 mg/m ³	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Dust and mist.
Silver (CAS 7440-22-4)	TWA	0.01 mg/m ³	Dust.
Tin (CAS 7440-31-5)	TWA	2 mg/m ³	

Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear protective gloves.
Other	Wear appropriate chemical resistant clothing.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	Solid wire.
Physical state	Solid.
Form	Solid.
Color	Silver.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	415 - 455 °F (212.78 - 235 °C)
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	9 - 11
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.

Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Chlorine.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.
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Information on toxicological effects

Acute toxicity	Not available.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not available.
Skin sensitization	This product is not expected to cause skin sensitization.

Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
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Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
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OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
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Specific target organ toxicity - single exposure	Not classified.
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Specific target organ toxicity - repeated exposure	Not classified.
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Aspiration hazard	Not available.
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Chronic effects	Prolonged inhalation may be harmful.
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12. Ecological information

Ecotoxicity	Very toxic to aquatic life.
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Persistence and degradability	No data is available on the degradability of this product.
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Bioaccumulative potential	No data available.
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Mobility in soil	No data available.
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Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
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13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.		
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.		
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	Not listed.		
CERCLA Hazardous Substance List (40 CFR 302.4)	Copper (CAS 7440-50-8) LISTED Silver (CAS 7440-22-4) LISTED		
Superfund Amendments and Reauthorization Act of 1986 (SARA)			
Hazard categories	Immediate Hazard - No Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No		
SARA 302 Extremely hazardous substance	Not listed.		
SARA 311/312 Hazardous chemical	No		
SARA 313 (TRI reporting)			
Chemical name	CAS number	% by wt.	
Copper	7440-50-8	1-5	
Silver	7440-22-4	1-5	
Other federal regulations			
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List	Not regulated.		
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)	Not regulated.		

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Copper (CAS 7440-50-8)
Silver (CAS 7440-22-4)
Tin (CAS 7440-31-5)

US. New Jersey Worker and Community Right-to-Know Act

Copper (CAS 7440-50-8)
Silver (CAS 7440-22-4)
Tin (CAS 7440-31-5)

US. Pennsylvania Worker and Community Right-to-Know Law

Copper (CAS 7440-50-8)
Silver (CAS 7440-22-4)
Tin (CAS 7440-31-5)

US. Rhode Island RTK

Copper (CAS 7440-50-8)
Silver (CAS 7440-22-4)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	30-July-2014
Revision date	10-December-2014
Version #	02
HMIS® ratings	Health: 0 Flammability: 0 Physical hazard: 0

Disclaimer Oatey Co. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.