1. Identification

1.1. Product identifier

Trade name: NOROX® MEKP-925H

1.2. Recommended use of the chemical and restrictions on use

Relevant applications identified: Curing agent (polymer technology)

1.3. Details of the supplier of the safety data sheet

Company: United Initiators, Inc.
334 Phillips 311 Rd.
Helena, AR 72342-9033
USA

Telephone: 870-572-2935

Telefax: 870-572-1416

Email address: Cs-initiators.nafta@united-in.com

1.4. 24 HOUR EMERGENCY TELEPHONE NUMBERS:

CHEMTREC – US & CANADA: 800-424-9300

CHEMTREC INTERNATIONAL: +1 703-527-3887 (collect calls accepted)

Product Regulatory Information: 800-231-2702

2. Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation 29CFR 1910.1200

<table>
<thead>
<tr>
<th>Classification</th>
<th>Category</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammable liquids</td>
<td>Category 4</td>
<td>H227</td>
</tr>
<tr>
<td>Organic peroxides</td>
<td>Type D</td>
<td>H242</td>
</tr>
<tr>
<td>Skin corrosion</td>
<td>Category 1B</td>
<td>H314</td>
</tr>
<tr>
<td>Serious eye damage</td>
<td>Category 1</td>
<td>H318</td>
</tr>
<tr>
<td>Acute aquatic toxicity</td>
<td>Category 3</td>
<td>H402</td>
</tr>
<tr>
<td>Chronic aquatic toxicity</td>
<td>Category 3</td>
<td>H412</td>
</tr>
</tbody>
</table>

2.2. Label elements

Classification according to Regulation 29CFR 1910.1200
SAFETY DATA SHEET
NOROX® MEKP-925H

Material no. 185547
Specification
Order Number

Version 1.0 / US
Revision date 12/18/2014
Print Date 04/13/2015
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Signal word Danger

Hazard statement
H227 - Combustible liquid
H242 - Heating may cause a fire.
H314 - Causes severe skin burns and eye damage.
H412 - Harmful to aquatic life with long lasting effects.

Precautionary statement:
Prevention
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P220 - Keep/Store away from clothing/ strong acids, bases, heavy metal salts and other reducing substances /combustible materials.
P234 - Keep only in original container.
P260 – Do not breathe dust or mist.
P264 - Wash skin thoroughly after handling.
P273 - Avoid release to the environment.
P280 - Wear protective gloves/ protective clothing/ eye protection/ face protection.

Reaction
P301 + P330 + P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a POISON CENTER/doctor.
P363 - Wash contaminated clothing before reuse.
P370 + P378 - In case of fire: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide to extinguish.

Precautionary statement:
Storage
P403 + P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P411 - Store at temperatures not exceeding 38°C (100°F).
P420 - Store away from other materials.

Disposal
P501 - Dispose of contents/ container to an approved waste disposal plant.

2.3. Other hazards
None known.

3. Composition/information on ingredients

• Methyl ethyl ketone peroxide 32% - 35%
  CAS-No. 1338-23-4
  Flammable liquids Category 4
  Organic peroxides Type D
  Acute toxicity (Oral) Category 4
  Skin corrosion Category 1B
  Serious eye damage Category 1

• Dimethyl phthalate 35% - 60%
  CAS-No. 131-11-3
  Remarks Not a hazardous substance or mixture.

• Phlegmatizer 6% - 26%
  CAS-No. Proprietary
### Acute aquatic toxicity
- Category 2
### Chronic aquatic toxicity
- Category 2

<table>
<thead>
<tr>
<th>Methyl ethyl ketone</th>
<th>0% - 2%</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS-No.</td>
<td>78-93-3</td>
</tr>
<tr>
<td>Flammable liquids</td>
<td>Category 2</td>
</tr>
<tr>
<td>Eye irritation</td>
<td>Category 2A</td>
</tr>
<tr>
<td>Specific target organ toxicity - single exposure (Central nervous system)</td>
<td>Category 3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hydrogen peroxide</th>
<th>&lt;= 1%</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS-No.</td>
<td>7722-84-1</td>
</tr>
<tr>
<td>Oxidizing liquids</td>
<td>Category 1</td>
</tr>
<tr>
<td>Acute toxicity (Oral)</td>
<td>Category 4</td>
</tr>
<tr>
<td>Skin corrosion</td>
<td>Category 1A</td>
</tr>
<tr>
<td>Serious eye damage</td>
<td>Category 1</td>
</tr>
<tr>
<td>Specific target organ toxicity - single exposure (Respiratory system)</td>
<td>Category 3</td>
</tr>
<tr>
<td>Chronic aquatic toxicity</td>
<td>Category 3</td>
</tr>
</tbody>
</table>

**Other information**
This material is classified as hazardous under OSHA regulations.

### 4. First aid measures

#### 4.1. Description of first aid measures

**Inhalation**
If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If unconscious, evaluate the need for artificial respiration. Get immediate medical attention.

**Skin contact**
Immediately wash skin with soap and plenty of water. Remove contaminated clothing. Obtain medical attention immediately if symptoms occur. Wash clothing before reuse.

**Eye contact**
In case of contact, immediately flush eyes with plenty of water. Obtain medical attention if irritation develops.

**Ingestion**
If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.

#### 4.2. Most important symptoms and effects, both acute and delayed

**Symptoms**
None known

#### 4.3. Indication of any immediate medical attention and special treatment needed
None known.

### 5. Fire-fighting measures

#### 5.1. Extinguishing media

- **Suitable extinguishing media:** Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide., Dry Chemical combined with peroxide may reignite fire., Light water additives may be particularly effective at extinguishing peroxide fires.
- **Unsuitable extinguishing media:** High volume water jet.

#### 5.2. Special hazards arising from the substance or mixture
The heat of decomposition of the peroxides adds to the heat of the fire. Dry chemical fire extinguishing agent may catalyze the decomposition.
5.3. **Advice for firefighters**

If dry chemical is used to extinguish a peroxide fire, the extinguished area must be thoroughly wetted down with water to prevent reignition.

As in any fire, wear self-contained positive-pressure breathing apparatus and full protective gear.

Containers near the source of fire should be cooled with a water spray to prevent contents from reaching decomposition temperature.

---

6. **Accidental release measures**

6.1. **Personal precautions, protective equipment and emergency procedures**

Evacuate personnel to safe areas. Wear a self-contained breathing apparatus and appropriate personal protective equipment. (See Section 8 - Exposure Controls/Personal Protection.) Remove all sources of ignition. Ventilate the area.

6.2. **Environmental precautions**

Obey relevant local, state, provincial and federal laws and regulations. Do not contaminate any lakes, streams, ponds, groundwater or soil.

6.3. **Methods and material for containment and cleaning up**

Dike spill to prevent runoff from entering drains, sewers, streams, etc. Wet spilled material with water and absorb with an inert absorbent material such as perlite, vermiculite, or sand. Sweep up using non-sparking tools and place in a clean polyethylene drum or a polyethylene pail. DO NOT place into a steel container, lined or unlined, as decomposition may occur. Treat any contaminated cardboard packaging as hazardous waste. Wet container with additional water prior to sealing. Use absorbent/absorbent material to solidify liquids. Clean up promptly by sweeping or vacuum. Wear protective equipment, including eye protection, to avoid exposure (see Section 8 for specific handling precautions).

---

7. **Handling and storage**

7.1. **Precautions for safe handling**

Rotate stock using the oldest material first. Avoid contact with skin, eyes and clothing. Use PPE as specified in section 8. Keep containers closed to prevent contamination. Keep away from sources of heat, sparks, or flame. Do not add to hot solvents or monomers as a violent decomposition and/or reaction may result. When using spray equipment, never spray raw peroxide onto curing or into raw resin or flues. Keep peroxide in its original container. DO NOT USE NEAR FOOD OR DRINK. Wash thoroughly after handling. Protect from contamination. Keep tightly sealed in original packing. Risk of decomposition. Wash thoroughly after handling.

7.2. **Conditions for safe storage, including any incompatibilities**

**Storage**

The stability of peroxide formulations is directly related to the shipping and storage temperature history. Cool storage at 80° F (27°C) or below is recommended for longer shelf life and stability. Prolonged storage at elevated temperatures of 100° F (38°C) and higher will cause product degradation, gassing and potential container rupture which can result in a fire or explosion. Store out of direct sunlight in a well ventilated area away from combustible and incompatible material. DO NOT STORE WITH FOOD OR DRINK.

Refer to NFPA 400 Hazardous Materials Code from the National Fire Protection Association for additional storage information.

**Further information**

Store apart from other dangerous and incompatible substances. Keep away from direct sunlight. Keep containers tightly closed in a cool, well-ventilated place.
8. Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Compound</th>
<th>CAS-No.</th>
<th>Control parameters</th>
<th>Limit Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl ethyl ketone peroxide</td>
<td>1338-23-4</td>
<td>0.2 ppm</td>
<td>Ceiling Limit Value: (ACGIH)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.2 ppm 1.5 mg/m³</td>
<td>Ceiling Limit Value: (US CA OEL)</td>
</tr>
<tr>
<td>Dimethyl phthalate</td>
<td>131-11-3</td>
<td>5 mg/m³</td>
<td>Time Weighted Average (TWA): (ACGIH)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Permissible exposure limit: (OSHA Z1)</td>
</tr>
<tr>
<td>Methyl ethyl ketone</td>
<td>78-93-3</td>
<td>200 ppm 300 ppm</td>
<td>Time Weighted Average (TWA): (ACGIH)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>200 ppm 590 mg/m³</td>
<td>Permissible exposure limit: (OSHA Z1)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>200 ppm 590 mg/m³</td>
<td>Time Weighted Average (TWA) Permissible Exposure Limit (PEL): (US CA OEL)</td>
</tr>
<tr>
<td>Hydrogen peroxide</td>
<td>7722-84-1</td>
<td>1 ppm</td>
<td>Time Weighted Average (TWA): (ACGIH)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1 ppm 1.4 mg/m³</td>
<td>Permissible exposure limit: (OSHA Z1)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1 ppm 1.4 mg/m³</td>
<td>Time Weighted Average (TWA) Permissible Exposure Limit (PEL): (US CA OEL)</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Engineering measures
Local exhaust and mechanical ventilation recommended.

8.3. Personal protective equipment

Respiratory protection
A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 or applicable federal/provincial requirements must be followed whenever workplace conditions warrant respirator use. NIOSH’s “Respirator Decision Logic” may be useful in determining the suitability of various types of respirators.

Hand protection
Wear protective gloves made of the following materials:
solvent-resistant gloves (butyl-rubber)
nitrile rubber
Neoprene gloves
Skin should be washed after contact.
Eye protection
Use chemical splash goggles or face shield.

Skin and body protection
A safety shower and eye wash fountain should be readily available.
To identify additional Personal Protective Equipment (PPE) requirements, it is recommended that a hazard assessment in accordance with the OSHA PPE Standard (29CFR1910.132) be conducted before using this product.

Hygiene measures
Do not eat, drink or smoke during use.
Wash hands before breaks and immediately after handling the product.

Protective measures
Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Physical State</th>
<th>Liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colour</td>
<td>Water-white.</td>
</tr>
<tr>
<td>Form</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odour</td>
<td>Slight</td>
</tr>
<tr>
<td>Odour Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/range</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point/range</td>
<td>Not determined</td>
</tr>
<tr>
<td>Flash point</td>
<td>76 °C (Seta closed cup)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not determined</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapour density</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.1</td>
</tr>
<tr>
<td>Water solubility</td>
<td>Soluble</td>
</tr>
<tr>
<td>Solubility/qualitative</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>No data available</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
</tbody>
</table>
SAFETY DATA SHEET
NOROX® MEKP-925H

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185547

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Thermal decomposition > 60 °C
Viscosity, dynamic no data available
Viscosity, kinematic not determined

9.2. Other information
peroxides The substance or mixture is an organic peroxide classified as type D.
SADT SADT > 60 °C

10. Stability and reactivity
10.1. Reactivity
Stable under recommended storage conditions.

10.2. Chemical stability
Contact with incompatible substances can cause disintegration at or below SADT.

10.3. Possibility of hazardous reactions
Stability Stable under recommended storage conditions.
Possibility of hazardous reactions Vapors may form explosive mixtures with air.

10.4. Conditions to avoid
Keep away from heat and sources of ignition.
Exposure to sunlight.
Prolonged storage above 100°F (38°). Storage above SADT. Storage near flammable or combustible material.

10.5. Incompatible materials
Keep away from strong acids, bases, heavy metals, salts, reducing agents and accelerators.
Contaminants (e.g. rust, dust, ash). Combustible materials., Risk of decomposition.
Dimethylaniline, cobalt napthenate and other promoters, accelerators, reducing agents, or any hot material.

10.6. Hazardous decomposition products
Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke),. Irritant, caustic, flammable, noxious/toxic gases and vapors can develop in the case of fire and decomposition,. Acrid smoke and irritating fumes.

11. Toxicological information
11.1. Information on toxicological effects
No toxicological studies are available on the mixture.
carcinogenicity assessment NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
Toxicological information on components

**Methyl ethyl ketone peroxide**

- **Acute oral toxicity**
  
  LD50 Oral Rat (male): 1017 mg/kg

- **Skin irritation**
  
  Causes severe skin burns and eye damage. Causes burns.

- **Eye irritation**
  
  Causes serious eye damage. Risk of serious damage to eyes.

**Dimethyl phthalate**

- **Acute oral toxicity**
  
  LD50 Oral Rat: 8200 mg/kg

- **Acute inhalation toxicity**
  
  LC50: 10.4 mg/l / 6 h
  
  Assessment: H332: Harmful if inhaled.

- **Acute dermal toxicity**
  
  LD50 Dermal Rat: > 12000 mg/kg

- **Skin irritation**
  
  No skin irritation

- **Eye irritation**
  
  No eye irritation

- **Sensitization**
  
  Not sensitizing.

**Phlegmatizer**

- **Acute oral toxicity**
  
  LD50 Oral Rat (female): > 2000 mg/kg

- **Acute inhalation toxicity**
  
  LCLo Rat: > 0.12 mg/l / 6 h

- **Acute dermal toxicity**
  
  LD50 Dermal Rat (male/female): > 2000 mg/kg

- **Skin irritation**
  
  No skin irritation

- **Eye irritation**
  
  No eye irritation

**Hydrogen peroxide**

- **Acute oral toxicity**
  
  LD50 Oral Rat (male): 1026 mg/kg
  
  Test substance: Hydrogen peroxide >= 50%

  LD50 Oral Rat (female): 693.7 mg/kg
  
  Test substance: Hydrogen peroxide >= 50%

- **Acute inhalation toxicity**
  
  Assessment: Harmful if inhaled.

- **Acute dermal toxicity**
  
  LD50 Dermal Rat (male and female): > 2000 mg/kg

- **Skin irritation**
  
  Corrosive

- **Eye irritation**
  
  Corrosive
Sensitization
Not sensitizing.

Assessment of STOT single exposure
Assessment: May cause respiratory irritation.

Methyl ethyl ketone
Acute oral toxicity
LD50 Oral Rat: 2737 mg/kg

Acute inhalation toxicity
LC50 Rat: 23500 mg/l / 8 h

Acute dermal toxicity
LD50 Rabbit: 6480 mg/kg

Eye irritation
Irritating to eyes.

Assessment of STOT single exposure
Target Organs: Central nervous system
Assessment: May cause drowsiness or dizziness.

Mutagenicity assessment
This product may cause mutagenic effects.

12. Ecological information

12.1. Toxicity
Toxicity to fish
There is no data available for this product.

Toxicity in aquatic invertebrates
No data is available on the product itself.

Toxicity to algae
No data is available on the product itself.

12.2. Persistence and degradability
Biodegradability
no data available

12.3. Bioaccumulative potential
Bioaccumulation
no data available

12.4. Mobility in soil
Mobility
No data available

12.5. Other adverse effects
Further Information
Avoid release to the environment.

13. Disposal considerations

13.1. Waste treatment methods
Product
Waste must be disposed of in accordance with federal, state and local regulations. Incineration is the preferred method of disposal. Contact United Initiators for additional information. Empty containers must be handled with care due to product residue. DO NOT HEAT OR CUT THE EMPTY CONTAINER WITH ELECTRIC OR GAS TORCH.

Uncleaned packaging
Packaging material should be recycled or disposed of in accordance with federal, state and local regulations.

14. Transport information

D.O.T. Road/Rail
14.1. UN number: UN 3105
14.2. UN proper shipping name: Organic peroxide type D, liquid(Methyl ethyl ketone peroxide <= 45%)
14.3. Transport hazard class(es): 5.2
14.4. Packing group: II
14.5. Environmental hazards (Marine pollutant): --
14.6. Special precautions for user: No

Air transport ICAO-TI/IATA-DGR
14.1. UN number: UN 3105
14.2. UN proper shipping name: Organic peroxide type D, liquid(Methyl ethyl ketone peroxide <= 45%)
14.3. Transport hazard class(es): 5.2
14.4. Packing group: --
14.5. Environmental hazards: --
14.6. Special precautions for user: Yes
IATA-C: ERG-Code 5L
Must be protected from direct sunlight and stored away from all sources of heat in a well-ventilated area.
IATA-P: ERG-Code 5L
Must be protected from direct sunlight and stored away from all sources of heat in a well-ventilated area.

Sea transport IMDG-Code/GGVSee (Germany)
14.1. UN number: UN 3105
14.2. UN proper shipping name: ORGANIC PEROXIDE TYPE D, LIQUID(Methyl ethyl ketone peroxide <= 45%)
14.3. Transport hazard class(es): 5.2
14.4. Packing group: --
14.5. Environmental hazards (Marine pollutant): --
14.6. Special precautions for user: Yes
EmS: F-J,S-R
"Separated from" acids and alkalis.
Protected from sources of heat.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: for transport approval see regulatory information
15. Regulatory information

US Federal Regulations

OSHA
If listed below, chemical specific standards apply to the product or components:

- None listed

Clean Air Act Section (112)
If listed below, components present at or above the de minimus level are hazardous air pollutants:

- Dimethyl phthalate
  CAS-No. 131-11-3

CERCLA Reportable Quantities
If listed below, a reportable quantity (RQ) applies to the product based on the percent of the named component:

- Methyl ethyl ketone peroxide
  CAS-No. 1338-23-4
  Reportable Quantity 29 lbs

SARA Title III Section 311/312 Hazard Categories
The product meets the criteria only for the listed hazard classes:

- Acute Health Hazard
- Fire Hazard

SARA Title III Section 313 Reportable Substances
If listed below, components are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:

- None listed

Toxic Substances Control Act (TSCA)
If listed below, non-proprietary substances are subject to export notification under Section 12 (b) of TSCA:

- None listed

State Regulations

California Proposition 65
A warning under the California Drinking Water Act is required only if listed below:

- None listed
International Chemical Inventory Status

Unless otherwise noted, this product is in compliance with the inventory listing of the countries shown below. For information on listing for countries not shown, contact the Product Regulatory Services Department.

- Europe (EINECS/ELINCS) listed/registered
- USA (TSCA) listed/registered
- Canada (DSL) listed/registered
- Australia (AICS) listed/registered
- Japan (MITI) listed/registered
- Korea (TCCL) listed/registered
- Philippines (PICCS) not listed/registered
- China listed/registered
- New Zealand not listed/registered

An employer using HMIS/NFPA labeling must through training ensure that its employees are fully aware of the hazards of the chemicals used.

HMIS Ratings

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health</td>
<td>3</td>
</tr>
<tr>
<td>Flammability</td>
<td>2</td>
</tr>
<tr>
<td>Physical Hazard</td>
<td>2</td>
</tr>
</tbody>
</table>

NFPA Ratings

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health</td>
<td>3</td>
</tr>
<tr>
<td>Flammability</td>
<td>2</td>
</tr>
<tr>
<td>Reactivity</td>
<td>2</td>
</tr>
</tbody>
</table>

16. Other information

Further information

Revision date 12/18/2014

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
SAFETY DATA SHEET
NOROX® MEKP-925H

Material no.  Specification  Version  185547  1.0 / US
Order Number  Revision date  12/18/2014

WHMIS  volatile organic compounds
WHO  Workplace Hazardous Materials Information System

World Health Organization