SAFETY DATA SHEET

PRODUCT
3D TRASAR® 3DT701

EMERGENCY TELEPHONE NUMBER(S)
(800) 424-9300 (24 Hours) CHEMTREC

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3D TRASAR® 3DT701
APPLICATION: COOLING WATER TREATMENT
COMPANY IDENTIFICATION: Nalco Company
1601 W. Diehl Road
Naperville, Illinois
60563-1198
EMERGENCY TELEPHONE NUMBER(S): (800) 424-9300 (24 Hours) CHEMTREC

NFPA 704M/HMIS RATING
HEALTH: 3 / 3 FLAMMABILITY: 0 / 0 INSTABILITY: 0 / 0 OTHER: 0 = Insignificant 1 = Slight 2 = Moderate 3 = High 4 = Extreme * = Chronic Health Hazard

2. COMPOSITION/INFORMATION ON INGREDIENTS

Our hazard evaluation has identified the following chemical substance(s) as hazardous. Consult Section 15 for the nature of the hazard(s).

<table>
<thead>
<tr>
<th>Hazardous Substance(s)</th>
<th>CAS NO</th>
<th>% (w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium Hydroxide</td>
<td>1310-73-2</td>
<td>1.0 - 5.0</td>
</tr>
<tr>
<td>Sodium Molybdate</td>
<td>7631-95-0</td>
<td>10.0 - 30.0</td>
</tr>
<tr>
<td>Substituted Triazole</td>
<td>Proprietary</td>
<td>1.0 - 5.0</td>
</tr>
</tbody>
</table>

3. HAZARDS IDENTIFICATION

**EMERGENCY OVERVIEW**

DANGER
Corrosive. May cause tissue damage.
Do not get in eyes, on skin, on clothing. Do not take internally. Use with adequate ventilation. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. After contact with skin, wash immediately with plenty of water.
Wear a face shield. Wear chemical resistant apron, chemical splash goggles, impervious gloves and boots.
Not flammable or combustible. May evolve oxides of carbon (COx) under fire conditions. May evolve oxides of nitrogen (NOx) under fire conditions.

PRIMARY ROUTES OF EXPOSURE:
Eye, Skin

HUMAN HEALTH HAZARDS - ACUTE:

EYE CONTACT:
Corrosive. Will cause eye burns and permanent tissue damage.
SKIN CONTACT:  
May cause severe irritation or tissue damage depending on the length of exposure and the type of first aid administered.

INGESTION:  
Not a likely route of exposure. Corrosive; causes chemical burns to the mouth, throat and stomach.

INHALATION:  
Not a likely route of exposure. Elevated temperatures or mechanical action may form vapors, mists or fumes which may be irritating to the eyes, nose, throat and lungs.

HUMAN HEALTH HAZARDS - CHRONIC:  
No adverse effects expected other than those mentioned above.

4. FIRST AID MEASURES

EYE CONTACT:  
Get immediate medical attention. PROMPT ACTION IS ESSENTIAL IN CASE OF CONTACT. Immediately flush eye with water for at least 15 minutes while holding eyelids open.

SKIN CONTACT:  
Get immediate medical attention. Immediately flush with plenty of water for at least 15 minutes. For a large splash, flood body under a shower. Remove contaminated clothing. Wash off affected area immediately with plenty of water. Contaminated clothing, shoes, and leather goods must be discarded or cleaned before re-use.

INGESTION:  
Get immediate medical attention. DO NOT INDUCE VOMITING. If conscious, washout mouth and give water to drink.

INHALATION:  
Remove to fresh air, treat symptomatically. If symptoms develop, seek medical advice.

NOTE TO PHYSICIAN:  
Probable mucosal damage may contraindicate the use of gastric lavage. Based on the individual reactions of the patient, the physician's judgement should be used to control symptoms and clinical condition.

5. FIRE FIGHTING MEASURES

FLASH POINT:  
> 200 °F / > 93.3 °C

EXTINGUISHING MEDIA:  
This product would not be expected to burn unless all the water is boiled away. The remaining organics may be ignitable. Use extinguishing media appropriate for surrounding fire.

FIRE AND EXPLOSION HAZARD:  
Not flammable or combustible. May evolve oxides of carbon (COx) under fire conditions. May evolve oxides of nitrogen (NOx) under fire conditions.
SPECIAL PROTECTIVE EQUIPMENT FOR FIRE FIGHTING:
In case of fire, wear a full face positive-pressure self contained breathing apparatus and protective suit.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS:
Restrict access to area as appropriate until clean-up operations are complete. Use personal protective equipment recommended in Section 8 (Exposure Controls/Personal Protection). Stop or reduce any leaks if it is safe to do so. Ventilate spill area if possible. Ensure clean-up is conducted by trained personnel only. Do not touch spilled material. Have emergency equipment (for fires, spills, leaks, etc.) readily available. Notify appropriate government, occupational health and safety and environmental authorities.

METHODS FOR CLEANING UP:
SMALL SPILLS: Soak up spill with absorbent material. Place residues in a suitable, covered, properly labeled container. Wash affected area. LARGE SPILLS: Contain liquid using absorbent material, by digging trenches or by diking. Reclaim into recovery or salvage drums or tank truck for proper disposal. Clean contaminated surfaces with water or aqueous cleaning agents. Contact an approved waste hauler for disposal of contaminated recovered material. Dispose of material in compliance with regulations indicated in Section 13 (Disposal Considerations).

ENVIRONMENTAL PRECAUTIONS:
Do not contaminate surface water.

7. HANDLING AND STORAGE

HANDLING:
Do not get in eyes, on skin, on clothing. Do not take internally. Use with adequate ventilation. Do not breathe vapors/gases/dust. Keep the containers closed when not in use. Have emergency equipment (for fires, spills, leaks, etc.) readily available. Ensure all containers are labeled.

STORAGE CONDITIONS:
Store in suitable labeled containers. Store the containers tightly closed. Store separately from acids.

SUITABLE CONSTRUCTION MATERIAL:
Compatibility with Plastic Materials can vary; we therefore recommend that compatibility is tested prior to use., Buna-N, EPDM, Neoprene, PVC, Polyurethane, Polypropylene, Polyethylene, Plasite 4005, Plasite 6000, Plasite 7122, Stainless Steel 304, Vinyl, PTFE, Chlorosulfonated polyethylene rubber, Fluoroelastomer

UNsuitable construction material:
Aluminum, Brass, Carbon Steel C1018

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE LIMITS:
Exposure guidelines have not been established for this product. Available exposure limits for the substance(s) are shown below.

<table>
<thead>
<tr>
<th>Substance(s)</th>
<th>Category:</th>
<th>ppm</th>
<th>mg/m3</th>
<th>Non-Standard Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium Hydroxide</td>
<td>ACGIH/Ceiling</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>2</td>
</tr>
</tbody>
</table>
ENGINEERING MEASURES:
The use of local exhaust ventilation is recommended to control emissions near the source. Laboratory samples should be handled in a fume hood. Provide mechanical ventilation of confined spaces.

RESPIRATORY PROTECTION:
Where concentrations in air may exceed the limits given in this section, the use of a half face filter mask or air supplied breathing apparatus is recommended. A suitable filter material depends on the amount and type of chemicals being handled. Consider the use of filter type: Multi-contaminant cartridge with a Particulate pre-filter. In event of emergency or planned entry into unknown concentrations a positive pressure, full-facepiece SCBA should be used. If respiratory protection is required, institute a complete respiratory protection program including selection, fit testing, training, maintenance and inspection.

HAND PROTECTION:
When handling this product, the use of chemical gauntlets is recommended. The choice of work glove depends on work conditions and what chemicals are handled. Please contact the PPE manufacturer for advice on what type of glove material may be suitable. Gloves should be replaced immediately if signs of degradation are observed.

SKIN PROTECTION:
When handling this product, the use of overalls, a chemical resistant apron and rubber boots is recommended. A full slicker suit is recommended if gross exposure is possible.

EYE PROTECTION:
Wear a face shield with chemical splash goggles.

HYGIENE RECOMMENDATIONS:
Use good work and personal hygiene practices to avoid exposure. Keep an eye wash fountain available. Keep a safety shower available. If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse. Always wash thoroughly after handling chemicals. When handling this product never eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>VALUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>PHYSICAL STATE</td>
<td>Liquid</td>
</tr>
<tr>
<td>APPEARANCE</td>
<td>Yellow</td>
</tr>
<tr>
<td>ODOR</td>
<td>None</td>
</tr>
<tr>
<td>SPECIFIC GRAVITY</td>
<td>1.23 @ 77.0 °F / 25.0 °C</td>
</tr>
<tr>
<td>DENSITY</td>
<td>10.2 lb/gal</td>
</tr>
<tr>
<td>SOLUBILITY IN WATER</td>
<td>Complete</td>
</tr>
<tr>
<td>pH (100.0 %)</td>
<td>11.6 - 12.8</td>
</tr>
</tbody>
</table>
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VISCOSITY 5.5 cps @ 77 °F / 25 °C
FREEZING POINT 15 °F / -9.4 °C
VOC CONTENT 0.0 % Calculated

Note: These physical properties are typical values for this product and are subject to change.

10. STABILITY AND REACTIVITY

STABILITY:
Stable under normal conditions.

HAZARDOUS POLYMERIZATION:
Hazardous polymerization will not occur.

CONDITIONS TO AVOID:
Avoid extremes of temperature.

MATERIALS TO AVOID:
Acids Contact with strong acids (e.g. sulfuric, phosphoric, nitric, hydrochloric, chromic, sulfonic) may generate heat, splattering or boiling and toxic vapors.

HAZARDOUS DECOMPOSITION PRODUCTS:
Under fire conditions: Oxides of carbon, Oxides of nitrogen

11. TOXICOLOGICAL INFORMATION

No toxicity studies have been conducted on this product.

SENSITIZATION:
This product is not expected to be a sensitizer.

CARCINOGENICITY:
None of the substances in this product are listed as carcinogens by the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP) or the American Conference of Governmental Industrial Hygienists (ACGIH).

HUMAN HAZARD CHARACTERIZATION:
Based on our hazard characterization, the potential human hazard is: High

12. ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL EFFECTS:
The following results are for the product, unless otherwise indicated.

Acute Fish Results:

<table>
<thead>
<tr>
<th>Species</th>
<th>Exposure</th>
<th>Test Type</th>
<th>Value</th>
<th>Test Descriptor</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fathead Minnow</td>
<td>96 hrs</td>
<td>LC50</td>
<td>1,309 mg/l</td>
<td>Product</td>
</tr>
</tbody>
</table>
ACUTE INVERTEBRATE RESULTS:

<table>
<thead>
<tr>
<th>Species</th>
<th>Exposure</th>
<th>Test Type</th>
<th>Value</th>
<th>Test Descriptor</th>
</tr>
</thead>
<tbody>
<tr>
<td>Daphnia magna</td>
<td>48 hrs</td>
<td>LC50</td>
<td>4,204 mg/l</td>
<td>Product</td>
</tr>
</tbody>
</table>

PERSISTENCY AND DEGRADATION:

Total Organic Carbon (TOC) : 54,000 mg/l
Chemical Oxygen Demand (COD) : 180,000 mg/l

Biological Oxygen Demand (BOD):

<table>
<thead>
<tr>
<th>Incubation Period</th>
<th>Value</th>
<th>Test Descriptor</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 d</td>
<td>12,700 mg/l</td>
<td>Product</td>
</tr>
</tbody>
</table>

The organic portion of this preparation is expected to be inherently biodegradable.

MOBILITY:
The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM, provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models.
If released into the environment this material is expected to distribute to the air, water and soil/sediment in the approximate respective percentages:

<table>
<thead>
<tr>
<th>Air</th>
<th>Water</th>
<th>Soil/Sediment</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt;5%</td>
<td>30 - 50%</td>
<td>50 - 70%</td>
</tr>
</tbody>
</table>

The portion in water is expected to be soluble or dispersible.

BIOACCUMULATION POTENTIAL
This preparation or material is not expected to bioaccumulate.

ENVIRONMENTAL HAZARD AND EXPOSURE CHARACTERIZATION
Based on our hazard characterization, the potential environmental hazard is: Low

If released into the environment, see CERCLA/SUPERFUND in Section 15.

13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it could meet the criteria of a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Before disposal, it should be determined if the waste meets the criteria of a hazardous waste.

Hazardous Waste: D002
Hazardous wastes must be transported by a licensed hazardous waste transporter and disposed of or treated in a properly licensed hazardous waste treatment, storage, disposal or recycling facility. Consult local, state, and federal regulations for specific requirements.

### 14. TRANSPORT INFORMATION

The information in this section is for reference only and should not take the place of a shipping paper (bill of lading) specific to an order. Please note that the proper Shipping Name / Hazard Class may vary by packaging, properties, and mode of transportation. Typical Proper Shipping Names for this product are as follows.

The presence of an RQ component (Reportable Quantity for U.S. EPA and DOT) in this product causes it to be regulated with an additional description of RQ for road, or as a class 9 for road and air, ONLY when the net weight in the package exceeds the calculated RQ for the product.

#### LAND TRANSPORT:

<table>
<thead>
<tr>
<th>Proper Shipping Name</th>
<th>CAUSTIC ALKALI LIQUID, N.O.S.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Technical Name(s)</td>
<td>Sodium Hydroxide, Sodium Tolyltriazole</td>
</tr>
<tr>
<td>UN/ID No</td>
<td>UN 1719</td>
</tr>
<tr>
<td>Hazard Class - Primary</td>
<td>8</td>
</tr>
<tr>
<td>Packing Group</td>
<td>III</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 93.3 °C / &gt; 200 °F</td>
</tr>
<tr>
<td>Reportable Quantity (per package)</td>
<td>36,810 lbs</td>
</tr>
<tr>
<td>RQ Component</td>
<td>SODIUM HYDROXIDE</td>
</tr>
</tbody>
</table>

#### AIR TRANSPORT (ICAO/IATA):

The presence of an RQ component (Reportable Quantity for U.S. EPA and DOT) in this product causes it to be regulated with an additional description of RQ for road, or as a class 9 for road and air, ONLY when the net weight in the package exceeds the calculated RQ for the product.

<table>
<thead>
<tr>
<th>Proper Shipping Name</th>
<th>CAUSTIC ALKALI LIQUID, N.O.S.</th>
</tr>
</thead>
<tbody>
<tr>
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</tr>
<tr>
<td>Reportable Quantity (per package)</td>
<td>36,810 lbs</td>
</tr>
<tr>
<td>RQ Component</td>
<td>SODIUM HYDROXIDE</td>
</tr>
</tbody>
</table>

#### MARINE TRANSPORT (IMDG/IMO):

<table>
<thead>
<tr>
<th>Proper Shipping Name</th>
<th>CAUSTIC ALKALI LIQUID, N.O.S.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Technical Name(s)</td>
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<td>8</td>
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<td>Packing Group</td>
<td>III</td>
</tr>
</tbody>
</table>
15. REGULATORY INFORMATION

This section contains additional information that may have relevance to regulatory compliance. The information in this section is for reference only. It is not exhaustive, and should not be relied upon to take the place of an individualized compliance or hazard assessment. Nalco accepts no liability for the use of this information.

NATIONAL REGULATIONS, USA:

OSHA HAZARD COMMUNICATION RULE, 29 CFR 1910.1200:
Based on our hazard evaluation, the following substance(s) in this product is/are hazardous and the reason(s) is/are shown below.

- Sodium Hydroxide: Corrosive
- Sodium Molybdate: Exposure Limit - Compound Class
- Substituted Triazole: Corrosive

CERCLA/SUPERFUND, 40 CFR 302:
This product contains the following Reportable Quantity (RQ) Substance. Also listed is the RQ for the product. If a reportable quantity of product is released, it requires notification to the NATIONAL RESPONSE CENTER, WASHINGTON, D.C. (1-800-424-8802).

<table>
<thead>
<tr>
<th>RQ Substance</th>
<th>RQ</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium Hydroxide</td>
<td>36,810 lbs</td>
</tr>
</tbody>
</table>

SARA/SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (TITLE III) - SECTIONS 302, 311, 312, AND 313:

SECTION 302 - EXTREMLY HAZARDOUS SUBSTANCES (40 CFR 355):
This product does not contain substances listed in Appendix A and B as an Extremely Hazardous Substance.

SECTIONS 311 AND 312 - MATERIAL SAFETY DATA SHEET REQUIREMENTS (40 CFR 370):
Our hazard evaluation has found this product to be hazardous. The product should be reported under the following indicated EPA hazard categories:

- X Immediate (Acute) Health Hazard
- Delayed (Chronic) Health Hazard
- Fire Hazard
- Sudden Release of Pressure Hazard
- Reactive Hazard

Under SARA 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are: 500 pounds or the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

SECTION 313 - LIST OF TOXIC CHEMICALS (40 CFR 372):
This product does not contain substances on the List of Toxic Chemicals.

TOXIC SUBSTANCES CONTROL ACT (TSCA):
The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)
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NSF NON-FOOD COMPOUNDS REGISTRATION PROGRAM (former USDA List of Proprietary Substances & Non-Food Compounds):
NSF Registration number for this product is: 141481
This product is acceptable for treating boilers, steam lines, and/or cooling systems where neither the treated water nor the steam produced may contact edible products in and around food processing areas, excluding such use in areas where meat and poultry are processed (G10).

This product has been certified as KOSHER/PAREVE for year-round use EXCEPT FOR THE PASSOVER SEASON by the CHICAGO RABBINICAL COUNCIL.

FEDERAL WATER POLLUTION CONTROL ACT, CLEAN WATER ACT, 40 CFR 401.15 / formerly Sec. 307, 40 CFR 116.4 / formerly Sec. 311:
This product contains the following substances listed in the regulation. Additional components may be unintentionally present at trace levels.

<table>
<thead>
<tr>
<th>Substance(s)</th>
<th>Citations</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium Hydroxide</td>
<td>Sec. 311</td>
</tr>
</tbody>
</table>

CLEAN AIR ACT, Sec. 112 (Hazardous Air Pollutants, as amended by 40 CFR 63), Sec. 602 (40 CFR 82, Class I and II Ozone Depleting Substances):
This product may contain trace levels (<0.1% for carcinogens, <1% all other substances) of the following substance(s) listed under the regulation. Additional components may be unintentionally present at trace levels.

<table>
<thead>
<tr>
<th>Substance(s)</th>
<th>Citations</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methanol</td>
<td>Sec. 112</td>
</tr>
</tbody>
</table>

CALIFORNIA PROPOSITION 65:
Substances listed under California Proposition 65 are not intentionally added or expected to be present in this product.

MICHIGAN CRITICAL MATERIALS:
Substances listed under this regulation are not intentionally added or expected to be present in this product. Listed components may be present at trace levels.

STATE RIGHT TO KNOW LAWS:
The following substances are disclosed for compliance with State Right to Know Laws:

- Sodium Hydroxide 1310-73-2

INTERNATIONAL CHEMICAL CONTROL LAWS:
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CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA):
The substance(s) in this preparation are included in or exempted from the Domestic Substance List (DSL).

AUSTRALIA
All substances in this product comply with the National Industrial Chemicals Notification & Assessment Scheme (NICNAS).

CHINA
All substances in this product comply with the Provisions on the Environmental Administration of New Chemical Substances and are listed on or exempt from the Inventory of Existing Chemical Substances China (IECSC).

EUROPE
The substance(s) in this preparation are included in or exempted from the EINECS or ELINCS inventories.

JAPAN
This product contains substance(s) which are not in compliance with the Law Regulating the Manufacture and Importation Of Chemical Substances and are not listed on the Existing and New Chemical Substances list (ENCS).

KOREA
All substances in this product comply with the Toxic Chemical Control Law (TCCL) and are listed on the Existing Chemicals List (ECL).

PHILIPPINES
All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippines Inventory of Chemicals & Chemical Substances (PICCS).

16. OTHER INFORMATION

This product material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information. For any other uses, exposures should be evaluated so that appropriate handling practices and training programs can be established to insure safe workplace operations. Please consult your local sales representative for any further information.

REFERENCES

Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices, American Conference of Governmental Industrial Hygienists, OH., (Ariel Insight™ CD-ROM Version), Ariel Research Corp., Bethesda, MD.

Hazardous Substances Data Bank, National Library of Medicine, Bethesda, Maryland (TOMES CPS™ CD-ROM Version), Micromedex, Inc., Englewood, CO.


Registry of Toxic Effects of Chemical Substances, National Institute for Occupational Safety and Health, Cincinnati, OH, (TOMES CPS™ CD-ROM Version), Micromedex, Inc., Englewood, CO.

Ariel Insight™ (An integrated guide to industrial chemicals covered under major regulatory and advisory programs), North American Module, Western European Module, Chemical Inventories Module and the Generics Module (Ariel Insight™ CD-ROM Version), Ariel Research Corp., Bethesda, MD.

The Teratogen Information System, University of Washington, Seattle, WA (TOMES CPS™ CD-ROM Version), Micromedex, Inc., Englewood, CO.

Prepared By : Product Safety Department
Date issued : 03/20/2012
Version Number : 3.4